



MARCHER®
OFF-HIGHWAY TIRE SOLUTION PROVIDER

**BELIEVE IN
A BETTER FUTURE**

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MARCHER INTRODUCTION | ▶

Headquartered in Qingdao of China, QINGDAO QIZHOU RUBBER CO., LTD (MARCHER) is a leading manufacturer and player in the global Off-Highway tire market.

Since 1998, MARCHER has achieved the 93,000-square-meter factory consisting of R&D department and over 62,000 square meters for production plant in Qianlou Rubber Industrial Park of Qingdao, China.

All tires produced by MARCHER are in full compliance with international manufacturing and management standards & regulations, including ISO9001, US DOT and the national CCC, European Directive REACH, E-MARK, etc. They have successfully been operated in more than 100 countries & regions, and already proved by Rio Tinto & FMG in Australia, and Shenhua Group of China, etc.

With "All-for-Durable" and environmental-friendly design philosophy, MARCHER is offering the most integrated production line, for equipment in agricultural, construction and industrial events as well as earthmoving, port and mining, and gardening applications. Believing in particularity, honesty and friendship, we are always ready to run all over the world.

PRODUCE QUALITY TIRE RUN ALL OVER THE WORLD

Currently, MARCHER annual production capacity is

- 100,000 sets of OTR tires along with 8,000 giant tires and 20,000 radial,
- 400,000 sets of construction and industrial tires, including 10,000 radial,
- 200,000 sets of agricultural tires, comprising 50,000 radial and 10,000 forestry tires,
- 800,000 solid tires.

TIRE ON EQUIPMENT



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HAL5 L-5

- Applications: skid steer equipment in scrap yards, recycling operations, mining, etc.
- Excellent cut, chip and tear resistance suitable for rough and hard concrete surface.
- The deep tread providing an extended tire life-cycle and excellent sidewall protection.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions (mm)		Load Capacity (kg)	Inflation Pressure (kpa)	
					SW	OD		10km/h	10km/h
10-16.5	10	8.25	TL	35.0	264	773	2135	520	
	12	8.25	TL	35.0	264	773	2375	620	
12-16.5	12	9.75	TL	35.0	307	831	2865	550	
	14	9.75	TL	35.0	307	831	3075	620	



HUL5 L-5

- Applications: skid steer, backhoe loader, telehandler, mining, rock service.
- The special tread compound leading to exceptional cut and chip resistance along with excellent wear resistance on all types of terrains.
- The extra deep tread with wider and sturdier blocks providing best traction, stability, and puncture resistance.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions (mm)		Load Capacity (kg)	Inflation Pressure (kpa)	Max Speed (km/h)
					SW	OD			
10-16.5	10	8.25	TL	27.0	264	773	2135	520	10
12-16.5	12	9.75	TL	33.0	307	831	2865	550	10
14-17.5	14	10.50	TL	37.0	349	921	3875	550	10
15-19.5	14	11.75	TL	37.0	389	1019	4565	480	10
19.5L-24	14	16.00	TL	37.0	513	1333	5200	480	10
19.5L-24	14	16.00	TL	37.0	513	1333	3447	235	40
16.9-28	14	DW15	TL	27.0	430	1435	3765	300	40



HXL5 L-5

- Applications: skid steer, backhoe loader, telehandler, mining, rock service
- The special tread compound leading to exceptional cut and chip resistance along with excellent wear resistance on all types of terrains
- The extra deep tread with wider and sturdier blocks providing best traction, stability, and puncture resistance

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions (mm)		Load Capacity (kg)	Inflation Pressure (kpa)	Max Speed (km/h)
					SW	OD			
10-16.5	12	8.25	TL	35.0	264	785	2375	620	10
12-16.5	14	9.75	TL	35.0	305	856	3075	620	10



TRENK I-3

- Applications: trencher equipment, aerial work platform, portable forklift in lawn & garden.
- Best suited for applications on wet and dry surfaces.
- Large contact area to provide best traction and low pressure.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions (mm)		Load Capacity (kg)	Inflation Pressure (kpa)	
					SW	OD		50km/h	50km/h
26x12.00-12	10	10.50	TL	18.0	307	648	1630	450	
31x15.50-15	8	13LBx15	TL	22.0	391	792	1250	310	
(400/50-15)	10	13LBx15	TL	22.0	391	792	1450	410	
	12	13LBx15	TL	22.0	391	792	1650	510	



IMPF3 F-3

- Applications: 2-wheel drive backhoe front, soil tillage operation, implement machinery, trailer.
- INDUSTRIAL RIB F3 is an agro-industrial rib-pattern tire designed for field and road transport.
- Provides excellent traction on hard soil, asphalt and concrete.
- Shock-fortified nylon-cord body resists impacts, cuts and punctures.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions (mm)		Load Capacity (kg)	Inflation Pressure (kpa)	
					SW	OD		30km/h	30km/h
11L-15	10	8LB	TL	13.5	280	810	1190	340	
11L-16	10	8LB	TL	13.5	280	835	1240	340	
14.5/75-16.1	10	11LB	TL	17.0	375	920	1450	280	



SLR4A R-4

- Applications: backhoe front, telehandler, compact loader, compact dumper.
- EXTRA HEAVY CASING-Provides increased durability, larger cut and chip resistance, and extended service life.
- SPEPPED REINFORCED LUGS-Provides excellent stability, traction and self-cleaning.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions (mm)		Load Capacity (kg)	Inflation Pressure (kpa)	
					SW	OD		30km/h	30km/h
10.5/80-18	10	W9	TL	22.0	274	885	1935	370	
	12	W9	TL	22.0	274	885	2160	430	
12.5/80-18	12	W9	TL	27.0	308	965	2625	370	
	14	W9	TL	27.0	308	965	2870	430	



SLR4 R-4

- Applications: backhoe loader, telehandler, tractor.
- Particularly designed for digging and loading operations as well as municipality and maintenance applications.
- EXTRA HEAVY CASING-Provides increased durability, larger cut and chip resistant, and extended service life.
- SPEPPED REINFORCED LUGS-Provides excellent stability, traction and self-cleaning.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions (mm)		Load Capacity (kg)	Inflation Pressure (kpa)	
					SW	OD		40km/h	40km/h
14.9-24	12	W13	TL	26.0	378	1265	2900	290	
16.9-24	12	W15L	TL	26.0	430	1335	3250	260	
16.9-28	12	W14L	TL	26.0	430	1435	3450	260	
16.9-30	12	DW15L	TL	27.0	440	1470	3650	255	
18.4-24	12	W16L	TL	27.0	467	1374	3750	250	
18.4-26	12	W16L	TL	27.0	467	1426	3875	250	
18.4-28	12	W16L	TL	27.0	467	1477	4000	250	
18.4-30	12	DW16L	TL	27.0	467	1510	4125	250	
17.5L-24	12	W15L	TL	26.0	445	1245	3170	260	
19.5L-24	12	W16L	TL	27.0	495	1314	3450	230	
21L-24	12	DW18A	TL	27.0	553	1378	3875	220	
21L-28	12	W18L	TL	27.0	550	1530	4000	210	



DFMP L-3

- Applications: telehandler and backhoe loader.
- Increased tire life-environmentally friendly.
- Protective shoulder rib and low profile vertical sidewall reducing sidewall damage.
- Non-directional tread pattern reducing inventory carrying costs.
- New tread design reducing ground compaction and surface pressure on hard surfaces.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions (mm)		Load Capacity (kg)	Inflation Pressure (kpa)	
					SW	OD		10km/h	10km/h
370/75-28	14	11.00	TL	34.0	368	1278	5450	500	
	16	11.00	TL	34.0	368	1278	5950	575	
400/75-28	16	12.00	TL	34.0	399	1328	6500	525	
	18	12.00	TL	34.0	399	1328	7000	600	



TIMP R-1

- Applications: multipurpose truck (MPT), tractor, telehandler, backhoe loader, compact loader.
- Traction pattern, suitably designed for on and off-the road use, in all weather conditions particularly suitable for operations on muddy ground.
- Patterns design and strong carcass engineered to provide excellent traction to drive wheels, self-cleaning properties and extra cut-chip resistance.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions (mm)		Load Capacity (kg)	Inflation Pressure (kpa)	
					SW	OD		30km/h	30km/h
15.5/80-24	12	W13	TL	35.0	394	1240	2900	300	
(400/80-24)	14	W13	TL	35.0	394	1240	3150	350	
	16	W13	TL	35.0	394	1240	3300	400	

QZ-702A R-1/HF-2



- Applications: combine harvester, high-power tractor, monster truck.
- High flotation capability along with low soil compaction and excellent traction in the field.
- High load capacity to improve modern farmers' requirements in terms of productivity.
- Flexible sidewall rubber compounded with super-tough tread rubber for superior ride, snag resistance and long wear.
- Bead-and-rim flange protector reducing downtime by keeping out debris.
- Compared with QZ-702, more intensive lugs producing larger traction.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions SW (mm) OD	Load Capacity (kg)	Inflation Pressure (kpa)	Max Speed (km/h)
23.1-30	12	DW20	TT/TL	40.0	587 1705	3850	170	30
	16	DW20	TT/TL	40.0	587 1705	4570	230	30
24.5-32	12	DW21	TT/TL	40.0	622 1805	4390	170	30
	16	DW21	TT/TL	40.0	622 1805	4994	210	30
30.5L-32	16	DH27	TT/TL	45.0	775 1820	4745	140	30
	18	DH27	TT/TL	45.0	775 1820	5370	170	30
	20	DH27	TT/TL	45.0	775 1820	5950	210	30
66x43.00-25	10	36.00	TL	38.0	1054 1702	4500	170	40
	12	36.00	TL	38.0	1054 1702	5000	210	40
	16	36.00	TL	38.0	1054 1702	6100	290	40

QZ-702C R-1/HF-2



- Applications: high-powered tractor, and monster truck.
- The high flotation agricultural tires, large ground contact area, low-pressure ratio on the ground and less damage to soil and sapling.
- Tread bars of certain angle give good self-cleaning action, excellent traction and side slippage-proof.
- Deep tread design and cut-resistant tread compound give extended service life.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions SW (mm) OD	Load Capacity (kg)	Inflation Pressure (kpa)
66x43.00-25	10	36.00	TL	38.0	1054 1702	4500	170
	12	36.00	TL	38.0	1054 1702	5000	210
	16	36.00	TL	38.0	1054 1702	6100	290

QZ-702N R-1



- Applications: tractor, harvester, spreader.
- More intensive lugs providing better traction, self-cleaning properties and stability.
- The ideal partner used even on the harshest ground conditions.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions SW (mm) OD	Load Capacity (kg)	Inflation Pressure (kpa)
18.4-42	12	W16L	TT/TL	40.0	467 1857	3000	180
20.8-42	12	W18L	TT/TL	42.0	528 1935	3350	150
23.1-34	10	DW20B,DW20	TT/TL	42.0	602 1799	2900	110
	12	DW20B,DW20	TT/TL	42.0	602 1799	3350	150

QZ-703



- Applications: agricultural implement, tractor trailer, spreader, harvester.
- Designed especially for agricultural machines with load capacity 9-12 tons.
- Tough nylon-cord body for durability and long wear.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions SW (mm) OD	Load Capacity (kg)	Inflation Pressure (kpa)
15.5/65-18	12	W13	TT	15.0	395 980	2890	310
16.5/70-18	14	W13	TT	15.0	425 1065	3650	410

QZ-704 F-2



- Applications: 2WD tractor front in soil tillage applications.
- Particularly suitable for all operations requiring a high level of handling.
- Providing high flotation capability contributing to reduce soil compaction.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions SW (mm) OD	Load Capacity (kg)	Inflation Pressure (kpa)
11L-15	8	8.00	TT/TL	21.0	280 810	950	300
10.00-16	10	W8L	TT/TL	16.0	275 910	1325	340
11.00-16	10	W10L	TT/TL	16.0	315 970	1350	345
14L-16.1	10	16.1x11LB	TT/TL	35.0	355 985	1750	280
	12	16.1x11LB	TT/TL	35.0	355 985	1940	340
	16	16.1x11LB	TT/TL	35.0	355 985	2330	500

QZ-705 R-1



- Applications: tractor, harvester, spreader.
- Ideal for use on soft soil, chards and similar applications.
- Specially engineered tread design providing high flotation.
- Increased tread depth and strong carcass ensuring good stability, traction, self-cleaning properties and long service life.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions SW (mm) OD	Load Capacity (kg)	Inflation Pressure (kpa)
23.1-26	12	DW20	TT/TL	34.0	587 1605	3610	170
	14	DW20	TT/TL	34.0	587 1605	3970	200
	16	DW20	TT/TL	34.0	587 1605	4300	230

QZ-706 I-1



- Applications: 2WD tractor front in soil tillage and transport applications.
- This tire ensuring a high level of handling comfort.
- Available in different versions to specifically meet end-user requirements in terms of cut and chip resistance and heavy-duty service.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions SW (mm) OD	Load Capacity (kg)	Inflation Pressure (kpa)
9.00-16	10	6.00F	TT	12.0	235 850	1445	325
10.00-16	10	6.00F	TT	12.0	276 894	1650	320

QZ-707 R-1



- Applications: pivot irrigator.
- Round-shaped lugs to reduce soil damage and protect the precious crops.
- Flexible sidewall dual rubber compounds combined with super-tough tread rubber for long wear and resistance to weather checking.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions SW (mm) OD	Load Capacity (kg)	Inflation Pressure (kpa)
11.2-38	4	W10	TT/TL	30.0	285 1465	950	120

QZ-708 R-1



- Applications: pivot irrigator.
- Round-shaped lugs to reduce soil damage and protect the precious crops.
- Flexible sidewall dual rubber compounds combined with super-tough tread rubber for long wear and resistance to weather checking.

Size	PR	Rim	Tube Type	Tread Depth (mm)	Inflated Dimensions SW (mm) OD	Load Capacity (kg)	Inflation Pressure (kpa)
11.2-24	4	W10	TT/TL	28.0	285 1105	845	130
	6	W10	TT/TL	28.0	285 1105	1045	180
	8	W10	TT/TL	28.0	285 1105	1225	240
14.9-24	4	W13	TT/TL	30.5	378 1265	1210	100
	6	W13	TT/TL	30.5	378 1265	1510	140
	8	W13	TT/TL	30.5	378 1265	1760	180



PNST9

- Applications: lifter or forklift in tough working conditions
- Super strong pneumatic solid tire improving load capacity and resistance to puncture, extend service life safety of the workplace and personnel
- PNSH01-W tires with white-colored rubber formula to eliminate the marking issue on the ground to avoid polluting the operating environment

Size	Rim	Section Width (mm)	Overall Diameter (mm)	Load Capacity/Balance Forklift (kg)						Other Forklift (kg)	Drive Width (mm)
				10km/h		16km/h		26km/h			
				Dirve	Steer	Dirve	Steer	Dirve	Steer		
15x4.5-8	3.00	110	376	905	725	675	655	805	605	625	104
5.00-8	3.00	125	457	1210	970	1175	880	1095	820	840	117
16x6-8	4.33	152	412	1500	1200	1445	1085	1345	1010	1035	145
18x7-8	4.33	160	457	2350	1880	2265	1700	2110	1585	1620	150
6.00-9	4.00	148	528	1920	1535	1855	1390	1730	1295	1325	138
21x8-9	6.00	194	518	2810	2250	2715	2035	2530	1895	1940	185
6.50-10	5.00	168	572	2840	2110	2545	1910	2370	1780	1820	154
23x9-10	6.50	208	577	4005	3205	3845	2885	3605	2705	2765	198
200/50-10	6.50	196	455	2370	1900	2290	1720	2135	1605	1630	186
7.00-12	5.00	178	654	3015	2410	2910	2185	2710	2035	2075	165
23x10-12	8.00	230	590	3980	3420	3820	3210	3586	3010	2980	219
7.00-15	5.50	190	714	3590	2870	3465	2600	3225	2420	2475	178
28x9-15	7.00	219	691	4090	3270	3945	2960	3675	3755	2820	207
8.25-15	6.50	210	818	4940	3950	4765	3575	4440	3330	3045	199
250-15	7.50	234	724	4366	3400	4220	3160	3930	2955	3010	222
300-15	8.00	264	819	5990	4700	5780	4335	5380	4037	4130	251
12.00-20	8.0/8.5	302	1090								281



POSTR

- Applications: lifter or forklift in tough working conditions
- Super strong press-on band solid tire with special compounds improving load capacity and resistance to puncture, extend service life
- Special colloidal anti-static formula to do the effective elimination of static accumulation, improving the safety of the workplace and personnel

Size		Size				Other forklifts(kg)
inch	mm	10km/h		16km/h		
		Drive	Steer	Drive	Steer	
14X4 1/2X8	355.6X114.3X203.2	1090	970	1040	960	840
15 1/2X5X10	393.7X127X254	1360	1210	1300	1200	1050
16X5X10 1/2	406.4X127X266.7	1400	1250	1340	1240	1080
16X6X10 1/2	406.4X152.4X266.7	1780	1580	1700	1570	1370
16 1/4X5X11 1/4	412.8X127X285.8	1415	1260	1390	1290	1110
16 1/4X6X11 1/4	412.8X152.4X285.8	1800	1630	1750	1620	1420
18X5X12 1/8	457.2X127X308	1530	1360	1460	1350	1170
18X6X12 1/8	457.2X152.4X308	1950	1740	1860	1720	1500
18X7X12 1/8	457.2X177.8X308	2370	2110	2270	2100	1820
18X9X12 1/8	457.2X228.6X308	3210	2850	3070	2840	2470
20X8X16	508X203.2X406.4	2790	2480	2670	2470	2150
21X7X15	533.4X177.8X381	2670	2380	2550	2360	2050
21X8X15	533.4X203.2X381	3140	2795	3000	2780	2420
22X8X16	558.8X203.2X406.4	3260	2900	3110	2880	2505
22X9X16	558.8X228.6X406.4	3700	3340	3590	3320	2890



PNST6/PNST6-W

- Applications: lifter or forklift in tough working conditions.
- Super strong pneumatic solid tire improving load capacity and resistance to puncture, extend service life.
- Special colloidal anti-static formula to do the effective elimination of static accumulation, improving the safety of the workplace and personnel.
- PNST6-W tires with light-colored rubber formula to eliminate the marking issue on the ground to avoid polluting the operating environment.

Size	Rim	Section Width (mm)	Overall Diameter (mm)	Load Capacity/Balance Forklift (kg)						Other Forklifts (kg)	Weight kg
				10km/h		16km/h		26km/h			
				Dirve	Steer	Dirve	Steer	Dirve	Steer		
5.00-8	3.00	125	455	1210	970	1175	880	1095	820	840	18.0
6.00-9	4.00	143	514	1920	1535	1855	1390	1730	1295	1325	27.8
6.50-10	5.00	153	566	2840	2110	2545	1910	2370	1780	1820	36.6
7.00-9	5.00	157	536	2370	2015	2805	1925	2370	1750	1785	32.2
7.00-12	5.00	176	643	3015	2410	2910	2185	2710	2035	2075	45.0
8.15-15 (28x9-15)	7.00	208	691	4090	3270	3945	2960	3675	2755	2820	63.0
8.25-12	5.00	189	696	3326	2660	3215	2410	2995	2245	2295	64.6
8.25-15	6.50	204	810	4940	3950	4765	3575	4440	3330	3045	86.8
250-15 (250/70-15)	7.50	228	693	4366	3400	4220	3160	3930	2955	3010	66.0
300-15 (315/70-15)	8.00	238	788	5990	4700	5780	4335	5380	4037	4130	99.0
18x7-8 (180/70-8)	4.33	155	440	2350	1880	2265	1700	2110	1585	1620	20.8
15x4 1/2-8	3.00	109	307	905	725	675	655	805	605	625	9.6



PNSKS

- Applications: skid steer, lifter or forklift in tough working conditions.
- Solid skid steer tire with special design to eliminate the shock effect and reduce the wear and tear of the vehicle.
- Special casing design to reduce tire weights and save power.
- Special colloidal anti-static formula to do the effective elimination of static accumulation, improving the safety of the workplace and personnel.

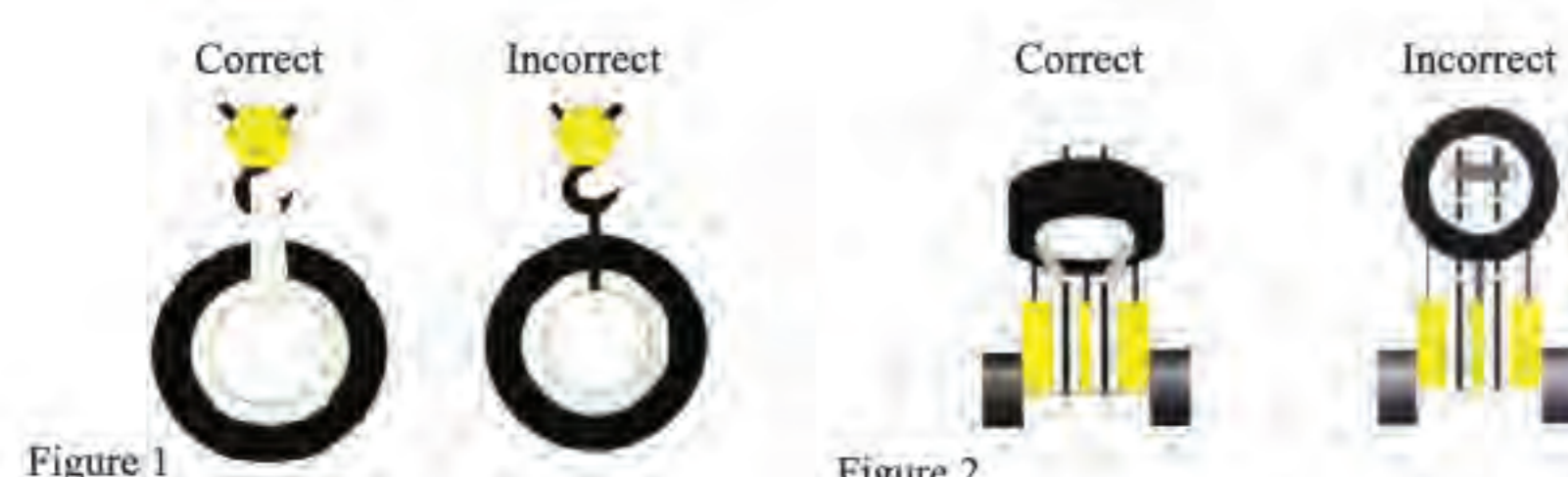
Size with Rim	Size without Rim	Raplacing Size	Standard Rim	Section Width (mm)	Overall Diameter (mm)	Load @10km/h (Kg)	Weight (Kg)
31*6*10	31x10-20 30x10-16	10-16.5	7.50-20	235	740	3415	100.2
33*6*11	33x12-20	12-16.5	7.50-20	276	838	4075	125.0
36*7*11	36x14-20	14-17.5	7.50-20	276	914	5650	178.0
40*9*13	40x15-20	15-19.5	7.50-20	336	1016	7545	275.0
38*7*13	16/70-20		13.00	330	960	6320	208.0

Using and Maintenance of Tires

1. **Scope:**
The basic requirements of the transport, storage, assembly and disassembly, pressure, load, maintenance of tires are stipulated in this regulation. This regulation is suitable to all kinds of tires products of QQR.

2. **Quoted standards**
GB/T 2977-1997 "Truck tires series"
GB/T 9768-2000 "The regulation of usage and maintenance of tires"
GB/T 521-19993 "The overall measurement method of tires"

3. **Transport of tire**
(1) Tire must be placed vertically when they are transported (tube tires should be inflated slightly), and it is not allowed to place tires together with oil, inflammable objects and other chemical objects, and the tire should be kept from direct sunlight or rain. When the tube is not packed separately, it should be placed in tire and inflated slightly in order to keep touch with the internal edge of tire and tie by rope more than two places.
(2) Do not dismantle bead protection device and steel belt to avoid any injury to bead when transporting wrapped tubeless tire.
(3) It is not allowed to hang the tire directly by rope, tackle. The non-metal broad ribbon is permitted (see figure 1)
(4) When using forklift to handle a tire, use fork to lift up the tire from its side, do not lift it up by inserting the fork into bead central hole (see figure 2)



4. **Storage of tire**
(1) Tires should be stored in good ventilated warehouse and kept from direct sunlight. The temperature in the warehouse should be controlled between 10°C--30°C and the relative humidity should be between 50% and 80%. The warehouse should be 1 meter from heat source, generating equipment and other ozone-generating place.
(2) It is not allowed to place tires together with oils, inflammable objects, acids and chemical objects.
(3) To store the internal tubes and hung on half-circular shelves and the tires should be changed regularly the surface of the internal tubes and hung on half-circular shelves and the tires should be changed regularly the pivot point, at least once two months. It is not allowed to fold and pile them. To store the flaps specifically, it should be placed on circuitual wooden shelves.
(4) Tires should be stored in lots according to production date or store date, first in and first out. Meanwhile, they should have store card to record the type, specification, structure, ply rating, brand, production date and store date.
(5) Wrapped tires should be stored with packages.

5. **Assembling and disassembling of tire**
(1) Tires should be fixed on corresponding rims of stipulating in regulation.
(2) The same axle should be assembled with tires of the same specifications, structure, brands, size, ply rating and patterns.
(3) When fitting tires which have specified running direction, the running direction should be the same with the running direction to wheel.
(4) All tires of vehicles or the same axle should be replaced when replacing with new ones.
(5) When assembling or disassembling the tube tires, it should use the special tools.
(6) When tubes are placed into tires, the dirt should be cleaned from the internal of the tires and the surface of tube, and apply some powder on the surface of the internal tube for their extent. The position of internal tube valve and rim valves and rim valves should be kept together.
(7) Assembly and disassembly to tubeless tires
a. Before amount tires, rim should be checked firstly for changing figure and crack. If there are some problems, rim should be repaired or replaced. The rust and other things should be cleaned from the surface of rim and tires' base and "O" circle groove before amounting tires.
b. When dismantling or installing tires with O-ring rims, need to make replacement with new O-ring. Before installing tires, check if O-ring have defects and smear lubricant.
c. The bead disassembly machine and the tire assembly device should be used before mount or dismount tires. It is not allowed to jimmy and pound forcefully in order to avoiding damage the seal layer in tire and bead. For the convenience of mounting tires, it is advisable to apply neutral soap liquid or special antifriction on bottom of bead and the rim. It is not allowed to use any antifriction that can influence the quality of tires.
(8) Table of two tires' outside diameter permitted difference value range when off-the-road twin tires are installed side by side.

6. **Load of tire**
(1) The load of tires should be suit with the current national standard.
(2) The goods loaded by vehicle should be placed equably in order to avoid one tire takes too much load (see figure 3 and figure 4)



(4) Check air pressure at fixed time everyday, when finding air pressure reduction, add to standard air pressure in time.

7. **Using pressure of tire**
(1) The using pressure of tire should be suit with the current national standard.
(2) After mounting tires, tubes should be inflated slightly firstly to make sure it can extend, then kept inflating till the pressure meets the regulation.
(3) It is necessary to inspect if there is a leakage in the place of the valve pad and the valve rim touching with tire after inflating the tire.

8. **The usage of tire**
(1) The usage of tire
(2) If you do not operate a vehicle for more than half year, please leave it in garage and jack it up.
(3) The vehicle should be avoided violent acceleration and emergent brake to prevent from the damage of tires.
(4) If the vehicle is operated at high-speed for long distance or in summer, it is necessary to check the regularly and increase the stop times. If the tire needs inflating, it must be done after decreasing the temperature of tire. If the tire becomes hot and the internal pressure is increasing, the vehicle should be stopped for releasing warm but not be emitted pressure and not be sprinkled cool water on it.
(5) When chain up tires, both sides should be chained. Take it off if chains are not necessary.
(6) It is necessary to change the toe-in of the front tire for different vehicles when mounting the bias tires.
(7) As soon as you find a radial tire pierced you should take it off from vehicle to repair so as to prevent moisture getting into carcass, eroding steel cord and resulting in separation.
(8) Radial tires must strictly keep standard inflation pressure. Because of the reason of their structure, their subside level and contacting surface are bigger. Compared with the bias tires, they are considered as inadequate inflation usually, so it is necessary to check with barometer.

9. **Maintenance of tire**
(1) Tires should be made first class maintenance with the vehicle. The main missions are to check inflation, wear of tire surface and clean the stone and dirt and from the groove of pattern. To check if the tire is mounted well and if the rim, fender circle and lock ring are well.
(2) Tire should be made second-class maintenance with the vehicle. If the outside tires have outside damages, decortications or bulges. If the inner tubes have aging and damage appearances and the flaps have rift. The appeared problems should be recorded and resolved immediately. The measurement of the change of tire treads wire, overall diameter and section width should be made as per GB/T521. These should be recorded and rotate the tires.
(3) The tires should be rotated regularly as per appendix A (standard appendix). When running 1200km-1500km, the rotation should be made and balancing the tires.
a. Rotation of truck bias tire
1) The truck bias tires should be rotated regularly as per appendix A (standard appendix). When running 8000km-10000km, the rotation should be made and balancing the tire.
2) It is necessary to use tires without pollution of old and other chemical materials in order to avoid tires' aging.
b. Rotation of agricultural tires
When agricultural tire finish a ride for a specific time (one season), rotate left tire with right tire, keep record of use, installing and dismantling, damage.
c. Rotation of off-the-road tire
1) Combine vehicle's grade-2 maintenance to conduct cross rotation of heavy-duty dump truck tires.
2) Nominal sectional width of off-the-road tire are within the limits of 18.00-36.00, when one third of pattern depth of front wheel tire wears off, rotate the front wheel tire with rear wheel tire. When outer diameter difference value of rear wheel coaxial twin tires installed side by side is 10mm to 18mm, make rotation between twin tires' inside tire and outside tire. Avoid to be polluted by oils and chemical articles on the ground, prevent tire too early aging.

10. **Repair tire**
(1) The tires should often be checked. As soon as the damages are found, they must be repaired immediately
(2) The tires should be stopped using when the tires wear to wear mark.
(3) The retreaded tires should not be used as steering tire in order for security of the vehicle.
(4) Pay attention to the protection of tires, remove rust from tire's rim and smear antirust paint at regular intervals.